



SAFETY DATA SHEET

INGERSOLL RAND

Product name: Ingersoll Rand Ultra Coolant

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INGERSOLL RAND encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: Ingersoll Rand Ultra Coolant

Recommended use of the chemical and restrictions on use

Identified uses: Selection of the appropriate polyglycol product for a specific application requires knowledge of the fluid requirements of the application, awareness of the most important of these requirements, and a match-up with the properties of the various polyglycol materials. Polyglycol products can be formulated for use in numerous industry applications such as hydraulic fluids, quenchants, compressor and refrigeration lubricants, heat transfer fluids, machinery lubricants, solder assist fluids, metalworking lubricants, textile finishing, etc. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

DISTRIBUTED BY
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UNITED STATES

Customer Information Number: +01 704-655-4000

EMERGENCY TELEPHONE NUMBER

U.S. 24-Hour Emergency #: 800-424-9300

Outside U.S. Emergency #: +01 703-527-3887

2. HAZARDS IDENTIFICATION

Hazard classification

This material is not hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.

Other hazards

no data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature: Lubricants and lubricant additives

This product is a mixture.

| Component | CASRN | Concentration |
|--------------------------------------|--------------|-------------------|
| Polypropylene glycol | Trade secret | > 60.0 - < 70.0 % |
| Pentaerythritol ester | Trade secret | > 25.0 - < 30.0 % |
| Alkylated diphenylamine | 68411-46-1 | > 4.0 - < 6.0 % |
| Barium dinonyl-naphthalene sulfonate | 25619-56-1 | < 0.3 % |

4. FIRST AID MEASURES

Description of first aid measures

General advice: If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air; if effects occur, consult a physician.

Skin contact: Wash off with plenty of water.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: No emergency medical treatment necessary.

Most important symptoms and effects, both acute and delayed: Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

Unsuitable extinguishing media: Do not use direct water stream. May spread fire.

Special hazards arising from the substance or mixture

Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Nitrogen oxides. Carbon monoxide. Carbon dioxide.

Unusual Fire and Explosion Hazards: Container may rupture from gas generation in a fire situation. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids.

Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container. Do not use direct water stream. May spread fire. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage.

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location. If protective equipment is not available or not used, fight fire from a protected location or safe distance.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection. Refer to section 7, Handling, for additional precautionary measures.

Environmental precautions: Material will float on water. Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Contain spilled material if possible. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

7. HANDLING AND STORAGE

Precautions for safe handling: No special precautions required. Do not use sodium nitrite or other nitrosating agents in formulations containing this product. Suspected cancer-causing nitrosamines could be formed. Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion.

Conditions for safe storage: Store in the following material(s): 316 stainless steel. Carbon steel. Glass-lined container. Polypropylene. Polyethylene-lined container. Stainless steel. Teflon. This material may soften and lift certain paint and surface coatings. Use product promptly after opening. Store in original unopened container. Unopened containers of material stored beyond the recommended shelf life should be retested against the sales specifications before use. Additional storage and handling information on this product may be obtained by calling your sales or customer service contact.

Storage stability

Shelf life: Use within

24 Month

8. EXPOSURE CONTROLS/ PERSONAL PROTECTION

Control parameters

Exposure limits are listed below, if they exist.

| Component | Regulation | Type of listing | Value/Notation |
|--------------------------------------|------------|-----------------|--------------------------------|
| Barium dinonyl-naphthalene sulfonate | OSHA Z-1 | TWA | 0.5 mg/m ³ , Barium |
| | ACGIH | TWA | 0.5 mg/m ³ , Barium |

None established

Exposure controls

Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields).

Skin protection

Hand protection: Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. Examples of preferred glove barrier materials include: Butyl rubber. Chlorinated polyethylene. Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Examples of acceptable glove barrier materials include: Natural rubber ("latex"). Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyvinyl alcohol ("PVA"). Polyvinyl chloride ("PVC" or "vinyl"). Viton. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: When prolonged or frequently repeated contact could occur, use protective clothing chemically resistant to this material. Selection of specific items such as faceshield, boots, apron, or full-body suit will depend on the task.

Respiratory protection: Under intended handling conditions, no respiratory protection should be needed.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

| | |
|----------------------------|--|
| Physical state | Liquid. |
| Color | Brown |
| Odor | Mild |
| Odor Threshold | No test data available |
| pH | 8 - 10 <i>ASTM E70</i> (16% in water/methanol, 1:10) |
| Melting point/range | Not applicable to liquids |
| Freezing point | See Pour Point |

| | |
|---|--|
| Boiling point (760 mmHg) | > 200 °C (> 392 °F) <i>Calculated.</i> |
| Flash point | closed cup 210 °C (410 °F) <i>ASTM D 93</i> |
| Evaporation Rate (Butyl Acetate = 1) | No test data available |
| Flammability (solid, gas) | Not Applicable |
| Lower explosion limit | No test data available |
| Upper explosion limit | No test data available |
| Vapor Pressure | < 0.01 mmHg at 20 °C (68 °F) <i>ASTM E1719</i> |
| Relative Vapor Density (air = 1) | No test data available |
| Relative Density (water = 1) | 0.9901 at 25 °C (77 °F) / 25 °C <i>ASTM D891</i> |
| Water solubility | < 0.1 % at 20 °C (68 °F) <i>Measured</i> |
| Partition coefficient: n-octanol/water | no data available |
| Auto-ignition temperature | 388 °C (730 °F) <i>ASTM E659</i> |
| Decomposition temperature | No test data available |
| Kinematic Viscosity | 49.7 - 56.4 cSt at 37.8 °C (100.0 °F) <i>ASTM D 445</i> |
| Explosive properties | no data available |
| Oxidizing properties | no data available |
| Liquid Density | 0.9872 g/cm ³ at 25 °C (77 °F) <i>ASTM D941</i> |
| Molecular weight | No test data available |
| pour point | -28.9 °C (-20.0 °F) <i>ASTM D97</i> |

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: no data available

Chemical stability: Thermally stable at typical use temperatures.

Possibility of hazardous reactions: Polymerization will not occur.

Conditions to avoid: Exposure to elevated temperatures can cause product to decompose. Generation of gas during decomposition can cause pressure in closed systems.

Incompatible materials: Avoid contact with: Strong acids. Strong bases. Strong oxidizers.

Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials. Decomposition products can include and are not limited to: Aldehydes. Alcohols. Ethers. Hydrocarbons. Ketones. Organic acids. Polymer fragments.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Acute toxicity

Acute oral toxicity

Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

LD50, Rat, male, > 5,000 mg/kg

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

LD50, Rabbit, > 2,000 mg/kg No deaths occurred at this concentration.

Acute inhalation toxicity

At room temperature, exposure to vapor is minimal due to low volatility; single exposure is not likely to be hazardous. For respiratory irritation and narcotic effects: No relevant data found. As product: The LC50 has not been determined.

Skin corrosion/irritation

Brief contact is essentially nonirritating to skin.

Repeated contact may cause severe skin irritation with local redness and discomfort.

Serious eye damage/eye irritation

May cause slight temporary eye irritation.

Corneal injury is unlikely.

Sensitization

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Based on available data, repeated exposures to small amounts are not anticipated to cause significant adverse effects.

Carcinogenicity

No specific, relevant data available for assessment.

Teratogenicity

No specific, relevant data available for assessment.

Reproductive toxicity

No specific, relevant data available for assessment.

Mutagenicity

No specific, relevant data available for assessment.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

COMPONENTS INFLUENCING TOXICOLOGY:**Polypropylene glycol****Acute inhalation toxicity**

At room temperature, exposure to vapor is minimal due to low volatility; single exposure is not likely to be hazardous. For respiratory irritation and narcotic effects: No relevant data found.

As product: The LC50 has not been determined.

For similar material(s): Rat, 8 Hour, No deaths occurred following exposure to a saturated atmosphere.

Pentaerythritol ester**Acute inhalation toxicity**

At room temperature, exposure to vapor is minimal due to low volatility. Vapor from heated material or mist may cause respiratory irritation.

The LC50 has not been determined.

Alkylated diphenylamine**Acute inhalation toxicity**

As product: The LC50 has not been determined.

Barium dinonyl-naphthalene sulfonate**Acute inhalation toxicity**

LC50, Rat, 1 Hour, dust/mist, > 21 mg/l No deaths occurred at this concentration.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Toxicity**Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

LL50, *Oncorhynchus mykiss* (rainbow trout), static test, 96 Hour, > 100 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

EL50, *Daphnia magna* (Water flea), static test, 48 Hour, > 100 mg/l, OECD Test Guideline 202 or Equivalent

Persistence and degradability

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability. Material is inherently biodegradable (reaches > 20% biodegradation in OECD test(s) for inherent biodegradability).

10-day Window: Pass

Biodegradation: 83 %

Exposure time: 29 d

Method: OECD Test Guideline 301A or Equivalent

10-day Window: Not applicable
Biodegradation: 81 %
Exposure time: 28 d
Method: OECD Test Guideline 302B or Equivalent

Theoretical Oxygen Demand: 2.37 mg/mg

Biological oxygen demand (BOD)

| Incubation Time | BOD |
|-----------------|------|
| 5 d | 5 % |
| 10 d | 8 % |
| 20 d | 10 % |
| 28 d | 31 % |

Bioaccumulative potential

Bioaccumulation: No data available for this product.

Mobility in soil

No data available.

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device.

14. TRANSPORT INFORMATION

DOT

Not regulated for transport

Classification for SEA transport (IMO-IMDG):

Not regulated for transport

**Transport in bulk
according to Annex I or II
of MARPOL 73/78 and the
IBC or IGC Code**

Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

OSHA Hazard Communication Standard

This product is not a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

This product is not a hazardous chemical under 29CFR 1910.1200, and therefore is not covered by Title III of SARA.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Pennsylvania Worker and Community Right-To-Know Act:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)

This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

Hazard Rating System

NFPA

| Health | Fire | Reactivity |
|--------|------|------------|
| 0 | 1 | 0 |

Revision

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Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

| | |
|----------|--|
| ACGIH | USA. ACGIH Threshold Limit Values (TLV) |
| OSHA Z-1 | USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants |
| TWA | 8-hour, time-weighted average |

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

INGERSOLL RAND urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.